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|--------------------------|-----------------|----|----|---------|----|-----|----|----|-----|
| TPM CIRCLE NO: 2 | ACTIVITY | KK | QM | PM | JH | SHE | OT | DM | E&T |
| TPM CIRCLE NAME: Joshile | LOSS NO. / STEP | | | | | | | | |
| DEPT: Purchase | RESULT AREA | P | Q | DEF:- A | C | D | S | M | |

KAIZEN IDEA SHEET

F/IMS/05

CELL: Machine Shop | CELL NAME: All | MACHINE / STAGE: All Machines | OPERATION:

KAIZEN THEME: To Reduce the Cost of Machine Side Table

WIDELY/DEEPLY:

PRESENT STATUS : Present Machine Side Table Cost is INR 8500/ NO & CST Loss 2%
Approx. requirement /Annum is 10 no's

TOTAL COST 86700/-

BEFORE

IDEA: New Local Supplier to be introduce for Fabrication of Machine Side Table

COUNTERMEASURE : Introduced new source with price of 7300/NO. & Local Source with VAT billing .

TOTAL COST 73000/-

AFTER

| | |
|-------------------------|----------|
| BENCHMARK TARGET | |
| KAIZEN START | 01.06.16 |
| KAIZEN FINISH | 10.06.16 |

TEAM MEMBERS:
Pradeep Kini

- BENEFITS:**
1. Save INR 12000/- cost /Annum directly from material .
 - 2) Save INR 1700/- from CST input credit loss.

WHY - WHY ANALYSIS :-

- Why1:** Single Source & CST Loss because of purchase from CST Source.
Why2: No nearby registered supplier available

ROOT CAUSE:- Single Source

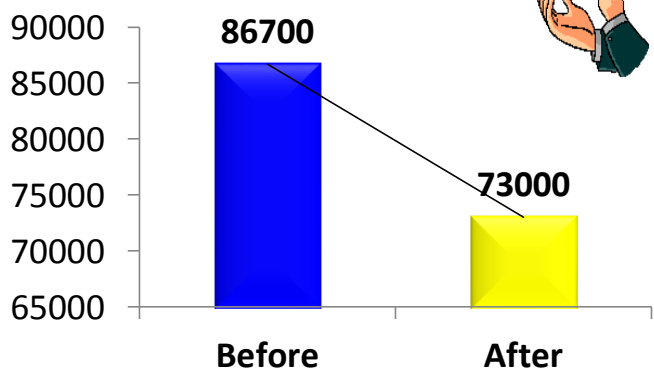
REGISTRATION NO. & DATE: 1313 ,15.06.16

REGISTERED BY: Pradeep Kini

MANAGER'S SIGN: Mr.Prakash

RESULT:-

Cost comparison Machine Side Table



KAIZEN SUSTENANCE

WHAT TO DO : Material to be purchase with new Local source
HOW TO DO :
FREQUENCY : ongoing activity

COST INCURRED FOR MAKING KAIZEN

| MATERIAL COST IN RS | LABOUR COST IN RS | TOTAL COST IN RS |
|---------------------|-------------------|------------------|
| ----- | ----- | ----- |

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

| SR. NO. | CELL | TARGET | RESP. | STATUS |
|---------|------|--------|-------|--------|
| - | - | -- | - | - |